



# Large Shop Assembled Boilers

Indeck Keystone Energy custom designs large shop assembled watertube boiler systems. The shop assembly eliminates the field man hours usually associated with this size of boiler. These boilers include our robust tube & membrane furnace and sidewalls which prolong boiler life while reducing maintenance. The boiler is designed to be jacked up so a heavy haul multi axle truck can be rolled under the boiler for loading. The truck can then travel over the road or onto a barge for water transport. The maximum process conditions for this design are:

- Steam Flow 1,000,000 pph
- Operating Pressure 2,000 psig
- Steam Temperature 1,050 deg F
- Fuels Gas, Oil, Blast Furnace Gas, Low BTU Gas



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